



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

003721

D350-578-011
Job Sheet 178504



Part No: D350-578-011

Job Qty: 3 ea

Part Name: AS350/AS355 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 6/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

JUN 07 2018

Note: DWG REV H SHEET 12 IPP Rev:A New Issue 07-01-02 JLM IPP Rev:B 08-01-09 Added Step 2 JLM Verified
By:EC IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	6/20/18	6/20/18	0.00	0.00	Start Up Stores/Pkg-2		JUN 07 2018
160	Packaging	3 pcs	6/20/18	6/20/18	0.00	0.00	Packaging1-3		JUN 07 2018
170	QC	3 pcs	6/20/18	6/20/18	0.00	0.00	QC4		JUN 07 2018
180	Packaging	3 pcs	6/20/18	6/20/18	0.00	0.00	Packaging3-1		JUN 07 2018
185	DC	3 pcs	6/20/18	6/20/18	0.00	0.00	DC		JUN 07 2018
190	QC21-FG	3 Ea	6/20/18	6/20/18	0.00	0.00	QC21		JUN 07 2018

Part Op 180 - Identify and pack for shipping as per PPP D350-578-011

Descriptions: 185 - Photocopy bluefile and create labels per PPP D350-578-011 CHG006

F9.013

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	36 Ea (12 ea)	90-Start up Operation	5068654
D2432	Bearpaw 19" X 24"	6 Ea (2 ea)	90-Start up Operation	5062083
D2529	Washer	36 Ea (12 ea)	90-Start up Operation	5035698
D3601-1	Radius Block	36 Ea (12 ea)	90-Start up Operation	5054576
D4011-1	Clamp, Short	18 Ea (6 ea)	90-Start up Operation	5067468
D4012-1	Cushion	18 Ea (6 ea)	90-Start up Operation	5043723x8-5044252x10
MS21042L4	Nut	36 Ea (12 ea)	90-Start up Operation	5056039
NAS1149D0463J	Washer	72 Ea (24 ea)	90-Start up Operation	5055952

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-16A	36	331	0
	D2432	6	20	0
	D2529	36	1,897	0
	D3601-1	36	209	0
	D4011-1	18	80	0
	D4012-1	18	97	0
	MS21042L4	36	3,141	0
	NAS1149D0463J	72	5,339	0



Container No: S079045



Part: D350-578-011

Job No: 178504

Serial No/Batch: S079045

Revision:

Inspector:

Exp Date:

Instructions:

06/07/2018

Date: 06/07/10

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Part Specifications
Specifications could not be found.

Plex 6/7/18 9:57 AM dart.quirion.sonia



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003721	S078928	AN4-16A	Bolt	S068654	ST343	36
003721	S062083	D2432	Bearpaw 19" X 24"	S062081	ST445	6
003721	S078939	D2529	Washer	S035698	ST008	36
003721	S078938	D3601-1	Radius Block	S054576	ST045	36
003721	S043723	D4012-1	Cushion	S043723	ST545	8
003721	S078937	D4012-1	Cushion	S044252	ST545	10
003721	S078930	MS21042L4	Nut	S056039	ST303	36
003721	S078929	NAS1149D0463J	Washer	S055952	ST263	72

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/7/18 10:52 AM Dart.joly.jocelyne

Change Record

PAGE 1 OF 1

Part Number: D350-578-011

Description: BEARPAW

[illegible]

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit